



Wallwork
TRUCK CENTER

www.wallworktrucks.com

Wallwork Truck Center

4020 Miriam Ave.
Bismarck, ND 58501

(701) 224-1026

**** Reprint ****

Invoice: **280850020**

Date / Hour: 3/26/2018 10:47:35AM

Repair Order: 243630

Customer: 01784

Branch: Bismarck

Total Invoice: \$37,744.29

COD

Page 1 of 7

Bill To: WAYNE TRANSPORTS
COD INVOICES ONLY
FOR DRIVERS OF CUSTOMER
ROSEMOUNT, MN 55068

Ship To: HOBBY TRUCKING INC
GLENN BARTELS
PO BOX 413
STEELE, ND 58482

Work: 701-426-9007

Shop: 800-519-2660

Customer P/O: Ifarthing1 000 Orig R/O: 0 Completion Date: 3/26/2018

Unit Number: 50134

Model Year: 2007

Make/Model: Kenworth W900

Type: Kenworth

VIN: 1XKWDB9X87R166433

Meter: 1541120 Miles

Engine S/N : MXS54000

Task: 1 HD OIL PROMC HD OIL CHANGE PROMO Department: 09

80 - PROMOTIONS T/S

90080

Complaint: Perform Pm Service. Change Oil, Oil & Fuel Filter(S), Grease Chassis, And Perform Inspection.

Cause: MOVED TO PROMATIONS PER CHRIS D (JC)

Correction: PERFORMED SERVICE AND INSPECTION

- FRONT AND REAR DRIVE AXLES SLIGHTLY LOW, TOPPED OFF
- STEER SHAFT SLIP IS LOOSE AND WON'T TAKE GREASE
- OIL PAN GASKET LEAKING, LEFT FRONT
- EXHAUST CLAMP #3 LEAKING SLIGHTLY

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	105816EXX	15W40 DELVAC 1300 BULK QTS	EA	40.0		
	FF5319FLG	FILTER	EA	1.0		
	FS1000FLG	FS PAC	EA	1.0		
	LF3566FLG	FILTER	EA	1.0		
	CouponKW	013-KW COUPON		-1.0	\$25.00	(\$25.00)
0311-024B1	EPA	EPA CHARGE		1.0	\$5.00	\$5.00

Parts Quote: 209.49

Task 1 Subtotals Parts: \$0.00
Labor: \$0.00
Task 1 Subtotals \$0.00

Task: 2 45-010710 PARTS NOT INCLUDED IN SERVICE Department: 09

Complaint: PARTS NOT INCLUDED IN SERVICE.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	103159EXX	SYN-GR/LB	EA	7.0	\$5.35	\$37.45
	72103-3	GREASE FIT 1/4-28 STR	EA	1.0	\$0.34	\$0.34
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$0.00	\$0.00

Task 2 Subtotals Parts: \$37.79
Labor: \$0.00
Task 2 Subtotals \$37.79

Task: 3 555-000000 Check and Advise - General Diagnostic Department: 09

Complaint: CHECK AND ADVISE ON

CUSTOMER STATES LAST NIGHT TRUCK WAS SMOKING HEAVY, INSPECT WATER PUMP, AND HEAD GASKET, POSSIBLE INJECTOR, CUSTOMER STATES OIL AND COOLANT LEVELS ARE GOOD, AND STATES THERE IS NO OIL IN COOLANT OR COOLANT IN OIL, POSSIBLE INJECTOR CUT OUT TEST

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Correction: HOOKED UP AND PERFORMED CUT OUT TEST. NUMBER 4 NOT FIRING. CUSTOMER REQUESTED ALL SIX INJECTORS. REMOVED AND REPLACED ALL INJECTORS. INSTALLED OVERHEAD AND ADJUSTED. INSTALLED VALVE COVERS AND RAN ENGINE. STILL HAS MISS AND STILL SMOKES. NUMBER 4 IS VERY WEAK. LIKELY SCORED CYLINDER AS THERE IS NO COMPRESSION IN COOLING SYSTEM.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	8S9191	BOLT	EA	6.0	\$1.13	\$6.78
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$89.64	\$89.64
Task 3 Subtotals				Parts:		\$6.78
				Labor:		\$1,120.50
				Miscellaneous:		\$89.64
				Task 3 Subtotals		\$1,216.92

Task: 4 45-000000 ENGINE SYSTEM

Department: 09

Complaint: PERFORM CAT APPROVED INFRAME OVERHAUL WITH A PLATNIUM KIT, TURBO'S, 4 YEAR WARRANTY.

Correction: DRAINED COOLANT AND ENGINE OIL. REMOVED AIR PIPING. DISASSEMBLED HEAD AND REMOVED FROM ENGINE FOUND THAT NUMBER 4 CYLINDER WAS BLOWN ON HEAD GASKET. CHECKED LINER PROJECTION AND FOUND NUMBER 4 AND 5 LOW. REMOVED OIL PAN AND REMOVED OIL PIPING AND STIFFENER PLATE. PULLED PISTON COOLERS. PULLED PACKS OUT OF BLOCK. CLEANED BLOCK AND INSPECTED. FOUND NUMBER BLOCK HAD BEEN CUT ALREADY. NUMBERS 1-4 WERE CUT TO 0.030" NUMBER 5 WAS AT 0.031 AND NUMBER SIX WAS AT 0.032. CHECKED SHIMS AND FOUND THAT THE SIZES AVAILABLE WERE 0.0304" AND 0.0324" HAD MACHINE TECH CUT NUMBER 5 TO MATCH 6 SO THAT LINER PROJECTION WOULD BE EVEN ACROSS THE BOARD. REMOVED AND REPLACED MAIN BEARINGS AND TORQUED MAIN CAPS. INSTALLED NEW PACKS AND INSTALLED NEW ROD BEARINGS. TORQUED ROD CAPS. INSTALLED SPACER PLATE GASKET AND NEW SPACER PLATE AND MEASURED. LINER PROJECTION WAS 0.004 ACROSS THE BOARD. REMOVED SPACER PLATE AND INSTALLED GASKET DRESSING TO SPACER PLATE GASKET. INSTALLED ORINGS WATER GROMMETS SPACER PLATE AND GASKET AND HEAD GASKET. GROOMED NEW HEAD AND INSTALLED ON ENGINE. INSTALLED NEW HEAD BOLTS AND TORQUED. INSTALLED OVERHEAD WITH NEW IVA HOUSINGS. SET OVERHEAD. INSTALLED VALVE COVERS. REMOVED AND REPLACED WATER PUMP. INSTALLED NEW TURBOS. INSTALLED NEW OIL PUMP AND INSTALLED PIPING. WITH STIFFENER PLATE. INSTALLED OIL PAN. FILLED WITH OIL AND REPLACED OIL FILTER. REPLACED FUEL FILTER. FILLED WITH WATER AND RAN ENGINE. DRAINED WATER AND FILLED AGAIN. RAN ONE MORE TIME AND DRAINED. FILLED WITH FRESH COOLANT. REPLACED COOLANT FILTER. TOOK TRUCK TO DYNO.

SET UP TOOL TO LAST MACHINEST TOOLING CUT. MEASURED OUT #5 AND SET IT UP FOR 1 SIZE LARGER SHIM. MEASURED FINAL DEPTH AT .032 AROUND THE HOLE SAME AS #6 CYLINDER.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	07447	HAND PAD	EA	2.0	\$2.31	\$4.62
	10R9925-C1	KIT-PLATINIUM	EA	-1.0	\$5,436.69	(\$5,436.69)
	10R1888-C1	TURBO GP	EA	-1.0	\$1,200.71	(\$1,200.71)
	10R2407-C1	TURBO GP BAS	EA	-1.0	\$700.65	(\$700.65)
	20R0271-C1	ACTUATOR L1 CORE	EA	-2.0	\$207.08	(\$414.16)
	20R0271-C1	ACTUATOR L1 CORE	EA	-1.0	\$207.08	(\$207.08)
	105816EXX	15W40 DELVAC 1300 BULK QTS	EA	44.0	\$3.09	\$135.96
	105FBC	GREASE-MOTOR ASSY 10 OZ L003	EA	1.0	\$5.63	\$5.63
	1090077	SEAL O RING	EA	1.0	\$8.71	\$8.71
	10R1888	TURBO GP	EA	1.0	\$2,311.73	\$2,311.73

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10R1888-C1	TURBO GP		EA	1.0	\$1,200.71	\$1,200.71
10R2407	TURBO GP BAS		EA	1.0	\$1,791.57	\$1,791.57
10R2407-C1	TURBO GP BAS		EA	1.0	\$700.65	\$700.65
10R9925	KIT-PLATINUM		EA	1.0	\$11,525.21	\$11,525.21
10R9925-C1	KIT-PLATINUM		EA	1.0	\$5,436.69	\$5,436.69
1135304	SEAL		EA	2.0	\$13.83	\$27.66
1241854	BOLT		EA	10.0	\$14.88	\$148.80
1241855	BOLT 12PT		EA	16.0	\$13.52	\$216.32
1360-4	SLEEVE, 1/4"		EA	1.0	\$0.14	\$0.14
1986855	TUBE AS		EA	1.0	\$41.80	\$41.80
20R0271	ACTUATOR AS		EA	2.0	\$799.55	\$1,599.10
20R0271	ACTUATOR AS		EA	1.0	\$799.55	\$799.55
20R0271-C1	ACTUATOR L1 CORE		EA	2.0	\$207.08	\$414.16
20R0271-C1	ACTUATOR L1 CORE		EA	1.0	\$207.08	\$207.08
2470055	HOSE		EA	1.0	\$41.66	\$41.66
2470266	HOSE		EA	1.0	\$37.50	\$37.50
2884210	TOWELS SHOP		EA	2.0	\$8.05	\$16.10
3196059	KIT-DIAPHRAG		EA	1.0	\$132.77	\$132.77
3214323	HARNESS AS.-		EA	1.0	\$160.82	\$160.82
3214324	HARNESS AS.-		EA	1.0	\$127.09	\$127.09
4520PAL	BRAKE CLEAN		EA	4.0	\$2.29	\$9.16
4589587	PAINT YELLOW		EA	2.0	\$8.41	\$16.82
5H1504	WASHER		EA	2.0	\$0.99	\$1.98
6I4421	PLATE SPACER		EA	1.0	\$408.56	\$408.56
7204	KEENSERT THN 5/16-18 THRD		EA	1.0	\$4.89	\$4.89
9S8752	NUT		EA	5.0	\$0.17	\$0.85
9X6458	WASHER HARD		EA	1.0	\$0.43	\$0.43
B9226-0406TRP	CLAMP-T BOLT SPRING -64		EA	1.0	\$3.69	\$3.69
CT05317	TIE-CABLE 50LB 15.5" BLK		EA	25.0	\$0.14	\$3.50
CT05512	TIE-CABLE 120LB, 15.25" BLK		EA	15.0	\$0.25	\$3.75
CT300LTRP	TORQUE CLAMP		EA	1.0	\$6.86	\$6.86
EC3101	COOLANT- CONCENTRATE 1 GAL		EA	1.0	\$10.41	\$10.41
HWU00127	BOLTS		EA	1.0	\$0.09	\$0.09
HWU05197	NUT, NC NUT- 1/4-20 GR 8		EA	1.0	\$0.07	\$0.07
HWU05223	NUT, NC NUT- 3/8-16 GR 8		EA	1.0	\$0.09	\$0.09
HWU05223	NUT, NC NUT- 3/8-16 GR 8		EA	2.0	\$0.09	\$0.18

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Customer P/O:	lfarthing1	000	Orig R/O:	0	Completion Date:	3/26/2018
HWU10129	BOLT-HEX M6-1.00X20 CL10.9 Z	EA	1.0	\$0.16	\$0.16	
HWU11621	NUT-HEX SL NYL M6-1.00 CL10	EA	1.0	\$0.08	\$0.08	
SG4	SILGLIDE	EA	1.0	\$13.54	\$13.54	
SLO 500005285	SHELL ELC 50/50 RED BULK	EA	48.0	\$3.11	\$149.28	
WF2073FLG	WF PKG	EA	1.0	\$16.75	\$16.75	
CoPaywCAT	4 YEAR UNLIMITED MILE WARRANTY.		1.0	\$1,930.00	\$1,930.00	
ShopSup	MISC SHOP SUPPLIES TS		1.0	\$540.00	\$540.00	
Task 4 Subtotals				Parts:	\$19,783.88	
				Core Chg:	\$7,959.29	
				Core Ret:	(\$7,959.29)	
				Labor:	\$6,750.00	
				Miscellaneous:	\$2,470.00	
				Task 4 Subtotals	\$29,003.88	

Task: 5 41-010003 REPLACE AIR FILTER

Department: 09

Complaint: REPLACE AIR FILTER.

Correction: TWISTED COVERS OFF THE TOP OF AIR FILTERS. REMOVED NUTS OFF CAPS. PULLED CAPS OFF. SLIDE OUT AIR FILTERS. SET CAPS IN PLACE
TORQUEUD DOWN NUTS. TWISTED CAPS BACK ON.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	AF25248FLG	PAC	EA	2.0	\$74.63	\$149.26
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$16.20	\$16.20
Task 5 Subtotals				Parts:	\$149.26	
				Labor:	\$202.50	
				Miscellaneous:	\$16.20	
				Task 5 Subtotals	\$367.96	

Task: 6 41-040003 INTAKE SYSTEM - INTERCOOLER - REPAIR

Department: 09

Complaint: PRESSURE CHECK AIR TO AIR.

Correction: PRESSURE TESTED CHARGED AIR COOLER AND FOUND BIG CRACK. CUSTOMER APPROVED REPLACEMENT. REMOVED AC CONDENSOR AND
REMOVED CHARGED AIR COOLER. TOOK RADIATOR TO WASH BAY AND WASHED OUT WHILE IT WAS BARE RADIATOR. INSTALLED NEW
CHARGED AIR COOLER. INSTALLED CONDENSOR.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	222066	COOLER, KENWORTH K09364	EA	1.0	\$545.20	\$545.20
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$10.80	\$10.80
Task 6 Subtotals				Parts:	\$545.20	
				Labor:	\$135.00	
				Miscellaneous:	\$10.80	
				Task 6 Subtotals	\$691.00	

Task: 7 45-000000 ENGINE SYSTEM

Department: 09

Complaint: REPLACE OIL COOLER.

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Correction: REMOVED OIL COOLER AND CLEANED UP OIL FILTER BASE. INSTALLED NEW ORINGS AND NEW OIL COOLER.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	10R2112-C1	CORE AS OIL L1 CORE	EA	-1.0	\$271.42	(\$271.42)
	10R2112	CORE AS OIL	EA	1.0	\$855.23	\$855.23
	10R2112-C1	CORE AS OIL L1 CORE	EA	1.0	\$271.42	\$271.42
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$30.24	\$30.24
				Task 7 Subtotals	Parts:	\$855.23
					Core Chg:	\$271.42
					Core Ret:	(\$271.42)
					Labor:	\$378.00
					Miscellaneous:	\$30.24
					Task 7 Subtotals	\$1,263.47

Task: 8 45-020002 CUT BLOCK FOR SLEEVES

Department: 09

Complaint: CUT COUNTER BOARDS IF NEEDED.

Correction: SET UP TOOL TO LAST MACHINIST TOOLING CUT. MEASURED OUT #5 AND SET IT UP FOR 1 SIZE LARGER SHIM. MEASURED FINAL DEPTH AT .032 AROUND THE HOLE SAME AS #6 CYLINDER.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	07447	HAND PAD	EA	1.0	\$2.31	\$2.31
	4520PAL	BRAKE CLEAN	EA	2.0	\$2.29	\$4.58
	6I4361	INSERT SEAT	EA	4.0	\$62.85	\$251.40
	9Y3368	INSERT LR	EA	2.0	\$62.85	\$125.70
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$0.00	\$0.00
				Task 8 Subtotals	Parts:	\$383.99
					Labor:	\$0.00
					Task 8 Subtotals	\$383.99

Task: 9 45-810005 DYNO - BREAK IN

Department: 09

Complaint: PERFORM DYNO BREAK IN.

Correction: PERFORMED BREAK IN DYNO

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	70709	COTTER PIN 3/32X1	EA	4.0	\$0.03	\$0.12
	DYNO Sales	DYNO SALES		1.0	\$180.00	\$180.00
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$21.60	\$21.60
				Task 9 Subtotals	Parts:	\$0.12
					Labor:	\$270.00
					Miscellaneous:	\$201.60
					Task 9 Subtotals	\$471.72

Task: 10 45-000000 ENGINE SYSTEM

Department: 09

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Complaint: CHECK/REPAIR

RESEAL GEAR HOUSING

Correction: PULLED HVAC SYSTEM INTO VACUUM. REMOVED RADIATOR ASSEMBLY. REMOVED OEM COMPONENTS. REMOVED FRONT ENGINE MOUNT. REMOVED GEAR HOUSING COVER. REMOVED GEARS AND REMOVED PLATE. CLEANED PARTS AND INSPECTED. INSTALLED NEW GASKET AND PLATE ON BLOCK. INSTALLED AND TIMED GEARS. INSTALLED GEAR HOUSING COVER. INSTALLED FRONT ENGINE MOUNT AND OEM COMPONENTS. INSTALLED RADAITOR AND HOOKED UP REPLACED RECEIVER DRYER. PULLED INTO VACUUM AND CHARGED AC.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	1075769	SEAL O RING	EA	2.0	\$5.13	\$10.26
	1425867	SEALGP	EA	1.0	\$73.94	\$73.94
	1559524	SEAL-INTEGRA	EA	1.0	\$91.12	\$91.12
	1669144	GASKET	EA	1.0	\$53.10	\$53.10
	2233505	SEAL-PRESS I	EA	1.0	\$11.22	\$11.22
	4589587	PAINT YELLOW	EA	1.0	\$8.41	\$8.41
	4735-44003-14	BLADE-FAN	EA	1.0	\$171.41	\$171.41
	5515-250	RADIATOR HOSE SILICONE 2.50"	EA	16.0	\$1.00	\$16.00
	5515-300	RADIATOR HOSE SILICONE 3.00"	EA	16.0	\$1.17	\$18.72
	5P4142	BOLT	EA	2.0	\$1.79	\$3.58
	8T9527	SEAL	EA	1.0	\$16.29	\$16.29
	9X6458	WASHER HARD	EA	1.0	\$0.43	\$0.43
	GD11350	DRYER, RECEIVER	EA	1.0	\$23.86	\$23.86
	HWU05210	NUT, NC NUT- 5/16-18 GR 8	EA	2.0	\$0.07	\$0.14
	HWU05730	WASHER, SAE FLATWASHER- 5/16	EA	2.0	\$0.07	\$0.14
	HWU05795	WASHER, SAE FLATWASHER- 5/8	EA	2.0	\$0.32	\$0.64
	K134-356	GASKET-RADIATOR LOWER	EA	1.0	\$12.86	\$12.86
	VH11600	KIT- O-RING- HVAC SERVICE- R	EA	1.0	\$2.92	\$2.92
	ShopSup	MISC SHOP SUPPLIES TS		1.0	\$172.80	\$172.80

Task 10 Subtotals	Parts:	\$515.04
	Labor:	\$2,160.00
	Miscellaneous:	\$172.80
	Task 10 Subtotals	\$2,847.84

Detail Tax Info:

Bismarck Tax Exempt	\$0.00
Bismarck Taxable	\$224.57
Burleigh County Exempt	\$0.00
Burleigh County Taxable	\$112.29
ND Sales Tax	\$1,122.86
Total:	\$1,459.72

Total Parts:	\$22,277.29
Total Core Charge:	\$8,230.71
Total Core Ret:	(\$8,230.71)
Total Labor:	\$11,016.00
Total Miscellaneous:	\$2,991.28

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Terms

Net 10th

Due Date

3/26/2018

Remit To:

Wallwork Truck Center Bismarck
P.O. Box 1819

Fargo, ND 58107-1819

REPRINT

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